I/WE CLAIM:

1	1.	A passive optical network (PON) with automatic ranging comprising;
2		an optical line terminal (OLT) connected to a plurality of optical network
3	units (ONUs)	
4		a new ONU to be connected to the OLT;
5		at least one OLT frame sent from the OLT to the ONUs, the OLT frame
6	comprising:	
7		an OLT preamble alerting a particular ONU of the plurality of ONUs of
8	the OLT fram	e;
9		an OLT start frame delimiter (SFD) indicating a start of the OLT frame;
10		an OLT header identifying the OLT;
11		an OLT ranging time stamp sending a ranging time clock to one of the
12	ONUs;	
13		an OLT churning control for a churning function of the PON;
14		an ONU number instructing the particular ONU to respond to the OLT
15	with a ranging	g time stamp and a churning key; and
16		an OLT end frame delimiter (EFD) indicating an end of the OLT frame.
1	2.	The PON of claim 1 wherein, upon receipt of the OLT frame from the
2		particular ONU of the plurality of ONUs, an ONU frame is sent back to the
3	-	U frame comprising:
4		an ONU preamble alerting the OLT of the ONU frame;
5		an ONU start frame delimiter (SFD) indicating a start of the ONU frame;
6		an ONU header identifying the particular ONU;
7		an ONU ranging time stamp responding to the ONU number;
8		an ONU churning key responding to the ONU number; and
9		an ONU end frame delimiter (EFD) indicating an end of the ONU frame.
1	3.	The PON of claim 1, the ONU number further comprising:
2		an ONU number preamble alerting the particular ONU of the ONU
3	number:	

4		a start sub-frame delimiter (SSD) indicating a start of the ONU number;
5		an ONU ID identifying the particular ONU;
6		an automatic bandwidth adjustment beginning (ABAB); and
7		an automatic bandwidth adjustment terminating (ABAT).
1	4.	The PON of claim 1 further comprising an ONU frame for each of the
2	ONUs for ret	urning to the OLT wherein the ONU frame comprises:
3		an ONU preamble alerting the OLT of the ONU frame;
4		an ONU start frame delimiter (SFD) indicating a start of the ONU frame;
5		an ONU header identifying the particular ONU;
6		an ONU ranging time stamp responding to the ONU number;
7		an ONU churning key responding to the ONU number; and
8		an ONU end frame delimiter (EFD) indicating an end of the ONU frame.
1	5.	The PON of claim 4, the ONU number further comprising:
2		an ONU number preamble alerting the particular ONU of the ONU
3	number;	
4		a start sub-frame delimiter (SSD) indicating a start of the ONU number;
5		an ONU ID identifying the particular ONU;
6		an automatic bandwidth adjustment beginning (ABAB); and
7		an automatic bandwidth adjustment terminating (ABAT).
1	6.	A method for the PON of claim 5 comprising the steps of:
2		determining if the PON is a cold PON;
3		if the PON is a cold PON,
. 4		(a) inputting the ONU ID into the OLT frame;
5		(b) sending the OLT frame to each of the ONUs;
6		(c) returning the respective ONU frame for each of the plurality ONUs
7	to the OLT it	f the ABAB in the ONU number is recognized;
8		(d) calculating a round trip time for each of the ONUs in returning
Q	their respecti	ve ONU frames to the OLT:

10	(e) arranging the respective ONU frames for the plurality of ONUs in
11	a transmission sequence in accordance with the respective calculated round trip time for
12	each of the ONUs;
13	(f) calculating a time difference for each group of two consecutive
14	ONU frames for the plurality of ONUs in the transmission sequence;
15	(g) calculating an arrived time of the respective calculated round trip
16	time for each of the ONUs in the transmission sequence;
17	(h) masking the time difference for each group of two consecutive
18	ONU frames for the plurality of ONUs in the transmission sequence into a result;
19	(i) setting a time difference value for each group of two consecutive
20	ONU frames to its respective predetermined value if the masked result in the masking
21	step is less than or equal to the predetermined value;
22	(j) setting the time difference value to a difference of the
23	predetermined value and the masked result if the masked result in the masking step is
24	greater than the predetermined value;
25	(k) recalculating the ABAB and ABAT in the ONU number according
26	to the time difference value;
27	(1) resending the OLT frame to each of the ONUs with the
28	recalculated ABAB and ABAT;
29	(m) returning the respective ONU frame for each of the plurality ONUs
30	to the OLT in the transmission sequence if the recalculated ABAB in the ONU number is
31	recognized;
32	(n) recalculating an arrived time of the respective calculated round trip
33	time for each of the ONUs in the transmission sequence, and respective begin time and
34	end time for the arrived time;
35	(o) recalculating the time difference for each group of two consecutive
36	ONU frames for the plurality of ONUs in the transmission sequence;
37	(p) determining if the recalculated time difference is greater than or
38	equal to a predetermined safety guard time.

ABAB and ABAT;

1 7. The method of claim 6 further comprising the step of repeating the steps (a), (b), (c), (d), (e), (f), (g), (h), (i), (j), (k), (l), (m), (n), (o) and (p) if it is determined in 2 step (p) that the recalculated time difference is not greater than or equal to the 3 predetermined safety guard time. 4 8. 1 The method of claim 6 further comprising the steps of: determining if there is more than one new ONU to be connected to the 2 3 OLT; 4 if it is determined there is more than one new ONU to be connected to the 5 OLT, repeating steps (a), (b), (c) and (d). 9. The method of claim 6 further comprising the steps of: 1 starting the returning step (c) if a double word (DW) count reaches the 2 3 ABAB; stopping the returning step (c) if the DW count reaches the ABAT; 4 starting the returning step (m) if the DW count reaches the recalculated 5 6 ABAB; and 7 stopping the returning step (m) if the DW count reaches the recalculated 8 ABAT. The method of claim 6 further comprising the steps of: 1 10. 2 determining if the PON is a warm PON with cold ONUs; 3 if the PON is a warm PON with cold ONUs, stopping transmission of data frames of lower priority; 4 (1) 5 (2) resetting an offset value for the ABAB; inputting a parameter for a distance between the new ONU and the 6 (3) 7 OLT; rearranging the ABAB and the ABAT with the offset value; 8 (4) 9 sending the OLT frame to each of the ONUs with the rearranged (5)

11	(6) returning the respective ONU frame for each of the plurality ONUs
12	to the OLT if the ABAB in the ONU number is recognized;
13	(7) calculating a round trip time for each of the ONUs, including the
14	new ONU, in returning their respective ONU frames to the OLT;
15	(8) rearranging the respective ONU frames for the plurality of ONUs,
16	including the new ONU, in a new transmission sequence in accordance with the
17	respective calculated round trip time for each of the ONUs;
18	(9) calculating a time difference for each group of two consecutive
19	ONU frames for the plurality of ONUs in the new transmission sequence;
20	(10) calculating an arrived time of the respective calculated round trip
21	time for each of the ONUs in the new transmission sequence;
22	(11) masking the time difference for each group of two consecutive
23	ONU frames for the plurality of ONUs in the new transmission sequence into a result;
24	(12) setting a time difference value for each group of two consecutive
25	ONU frames to its respective predetermined value if the masked result in the masking
26	step is less than or equal to the predetermined value;
27	(13) setting the time difference value to a difference of the
28	predetermined value and the masked result if the masked result in the masking step is
29	greater than the predetermined value;
30	(14) recalculating the ABAB and ABAT in the ONU number according
31	to the time difference value;
32	(15) resending the OLT frame to each of the ONUs with the
33	recalculated ABAB and ABAT;
34	(16) returning the respective ONU frame for each of the plurality ONUs
35	to the OLT in the new transmission sequence if the recalculated ABAB in the ONU
36	number is recognized;
37	(17) recalculating an arrived time of the respective calculated round trip
38	time for each of the ONUs in the new transmission sequence, and respective begin time
39	and end time for the arrived time;
40	(18) recalculating the time difference for each group of two consecutive
41	ONU frames for the plurality of ONUs in the new transmission sequence;

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(27)

42 (19)determining if the recalculated time difference is greater than or 43 equal to a predetermined safety guard time. The method of claim 10 further comprising the step of repeating the steps 1 11. (1), (2), (3), (4), (5), (6), (7), (8), (9), (10), (11), (12), (13), (14), (15), (16), (17), (18) and 2 (19) if it is determined in step (19) that the recalculated time difference is not greater than 3 or equal to the predetermined safety guard time. 4 12. A method for a passive optical network (PON) comprising a plurality of 1 optical network units (ONUs) and an optical line terminal (OLT), the method comprising 2 3 the steps of: 4 determining if the PON is a cold PON; if the PON is a cold PON, 5 6 inputting an ONU ID into an OLT frame from the OLT; (20)sending the OLT frame to each of the ONUs; 7 (21)8 returning a respective ONU frame for each of the plurality ONUs (22)to the OLT if an automatic bandwidth adjustment beginning (ABAB) in an ONU number 9 in the respective ONU frame is recognized; 10 calculating a round trip time for each of the ONUs in returning 11 (23)their respective ONU frames to the OLT; 12 arranging the respective ONU frames for the plurality of ONUs in 13 a transmission sequence in accordance with the respective calculated round trip time for 14 15 each of the ONUs; calculating a time difference for each group of two consecutive 16 (25)17 ONU frames for the plurality of ONUs in the transmission sequence; calculating an arrived time of the respective calculated round trip 18 (26)19 time for each of the ONUs in the transmission sequence;

ONU frames for the plurality of ONUs in the transmission sequence into a result;

masking the time difference for each group of two consecutive

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22	(28) setting a time difference value for each group of two consecutive
23	ONU frames to its respective predetermined value if the masked result in the masking
24	step is less than or equal to the predetermined value;
25	(29) setting the time difference value to a difference of the
26	predetermined value and the masked result if the masked result in the masking step is
27	greater than the predetermined value;
28	(30) recalculating the ABAB and an automatic bandwidth adjustment
29	terminating (ABAT) in the ONU number according to the time difference value;
30	(31) resending the OLT frame to each of the ONUs with the
31	recalculated ABAB and ABAT;
32	(32) returning the respective ONU frame for each of the plurality ONUs
33	to the OLT in the transmission sequence if the recalculated ABAB in the ONU number is
34	recognized;
35	(33) recalculating an arrived time of the respective calculated round trip
36	time for each of the ONUs in the transmission sequence, and respective begin time and
37	end time for the arrived time;
38	(34) recalculating the time difference for each group of two consecutive
39	ONU frames for the plurality of ONUs in the transmission sequence;

- (35) determining if the recalculated time difference is greater than or equal to a predetermined safety guard time.
- 1 13. The method of claim 12 further comprising the step of repeating the steps (20), (21), (22), (23), (24), (25), (26), (27), (28), (29), (30), (31), (32), (33), (34) and (35) if it is determined in step (35) that the recalculated time difference is not greater than or equal to the predetermined safety guard time.
- 1 14. The method of claim 12 further comprising the steps of:
 2 determining if there is more than one new ONU to be connected to the
 3 OLT;
 4 if it is determined there is more than one new ONU to be connected to the
 5 OLT, repeating steps (20), (21), (22) and (23).

1	15.	The method of claim 12 further comprising the steps of:
2		starting the returning step (22) if a double word (DW) count reaches the
3	ABAB;	
4		stopping the returning step (22) if the DW count reaches the ABAT;
5		starting the returning step (32) if the DW count reaches the recalculated
6	ABAB; and	
7		stopping the returning step (32) if the DW count reaches the recalculated
8	ABAT.	
1	16.	The method of claim 12 further comprising the steps of:
2		determining if the PON is a warm PON with cold ONUs;
3		if the PON is a warm PON with cold ONUs,
4		(36) stopping transmission of data frames of lower priority;
5		(37) resetting an offset value for the ABAB;
6		(38) inputting a parameter for a distance between the new ONU and the
7	OLT;	
8		(39) rearranging the ABAB and the ABAT with the offset value;
9		(40) sending the OLT frame to each of the ONUs with the rearranged
10	ABAB and A	BAT;
11		(41) returning the respective ONU frame for each of the plurality ONUs
12	to the OLT if	The ABAB in the ONU number is recognized;
13		(42) calculating a round trip time for each of the ONUs, including the
14	new ONU, ir	returning their respective ONU frames to the OLT;
15		(43) rearranging the respective ONU frames for the plurality of ONUs,
16	including th	e new ONU, in a new transmission sequence in accordance with the
17	respective ca	lculated round trip time for each of the ONUs;
18		(44) calculating a time difference for each group of two consecutive
19	ONU frames	for the plurality of ONUs in the new transmission sequence;
20		(45) calculating an arrived time of the respective calculated round trip
21	time for each	of the ONUs in the new transmission sequence;

22	(46) masking the time difference for each group of two consecutive			
23	ONU frames for the plurality of ONUs in the new transmission sequence into a result;			
24	(47) setting a time difference value for each group of two consecutive			
25	ONU frames to its respective predetermined value if the masked result in the masking			
26	step is less than or equal to the predetermined value;			
27	(48) setting the time difference value to a difference of the			
28	predetermined value and the masked result if the masked result in the masking step is			
29	greater than the predetermined value;			
30	(49) recalculating the ABAB and ABAT in the ONU number according			
31	to the time difference value;			
32	(50) resending the OLT frame to each of the ONUs with the			
33	recalculated ABAB and ABAT;			
34	(51) returning the respective ONU frame for each of the plurality ONUs			
35	to the OLT in the new transmission sequence if the recalculated ABAB in the ONU			
36	number is recognized;			
37	(52) recalculating an arrived time of the respective calculated round trip			
38	time for each of the ONUs in the new transmission sequence, and respective begin time			
39	and end time for the arrived time;			
40	(53) recalculating the time difference for each group of two consecutive			
41	ONU frames for the plurality of ONUs in the new transmission sequence;			
42	(54) determining if the recalculated time difference is greater than or			
43	equal to a predetermined safety guard time.			
1	17. The method of claim 16 further comprising the step of repeating the steps			
2	(36), (37) , (38) , (39) , (40) , (41) , (42) , (43) , (44) , (45) , (46) , (47) , (48) , (49) , (50) , (51)			
3	(52), (53) and (54) if it is determined in step (54) that the recalculated time difference is			
4	not greater than or equal to the predetermined safety guard time.			